

A b s t r a c t

A process for the utilization of a fuel having an initial boiling temperature or prevailing initial boiling temperature range at 1 bar of between 231 K and 830 K, characterized by the following features:

- (a) the fuel is contacted with at least one oxidant preheated to from 520 K to 880 K at a pressure,  $p$ , of  $\geq 1$  bar, or at a lower pressure with a reduction of the temperature range, and a C/O molar ratio of between 1:0.14 and 1:25 in a reaction space to initiate exothermic prereactions in the form of a cool flame which cause only partial conversion of the fuel and oxidant even when the fuel and oxidant are homogeneously mixed; and
- (b) a kinetic reaction inhibition of the further reaction of the oxidizable mixture formed in the cool flame is provided by adjusting a technically relevant dwelling time  $t_v$  of the mixture prepared in step (a) in the reaction space of  $t_v > 25$  ms at  $p \leq 1$  bar, and dwelling times which become shorter when the pressure is increased under otherwise equal conditions, and a limited heat dissipation from the reaction zone through an inert gas stream with a ratio of the heat capacity flow of the oxidant,  $\dot{M} \cdot c_p$ , to the product of fuel mass flow,  $\dot{M}_b$ , and heating value,  $H_u$ , which is, in the adiabatic reaction space,  $\dot{M} \cdot c_p / \dot{M}_b \cdot H_u > 2 \cdot 10^{-4} \text{ K}^{-1}$ , and/or through the reactor wall with a heat flow density,  $\dot{q}$ , of  $\dot{q} < 85 \text{ kW/m}^2$ , whereby auto-ignition of the mixture is prevented, especially for a predictable period of time.